

Page 6, the paragraph beginning at line 9:

*R* As previously discussed, the cooperation between cam roller 18 and cam surface 20 (or curved cam surface 20a) moves the end plug mount 24, and bottom end plug 12 mounted thereon, into the mold forming position (wherein the parts of the mold are closed actually forming a mold). The guide mechanism 10 also includes a return spring 48 which serves to bias the end plug mount 24 to the left as shown in Figures 1-3. The operation of the cam roller against the cam surface 20 (or 20a) when the upper mold half 14 descends toward the mold forming position (shown in Figure 2) overcomes the bias of return spring 48, allowing the bottom end plug 12 to be moved into proper position relative the upper and lower mold halves. When the pressure of cam roller 18 against the cam surface 20 (or 20a) is withdrawn as the upper mold half 14 is moved away from the mold forming position, the return spring withdraws the bottom end plug 12 from its mold forming position to the mold open position.